

# Pump operation

## Pre-start procedure for Selwood surface pumps

### 1. PUMP POSITIONING

Place pump as close to suction point as safe to do so.



### 2. CHECK SEALS

Check all 'O' rings are undamaged and securely in the hose.



### 3. CONNECT HOSE

Connect suction hose to pump. **ONLY** use the flexible Wire Armoured hose on the suction side.



### 4. CONNECT STRAINER

Connect strainer to final suction hose and make sure strainer is fully submerged.



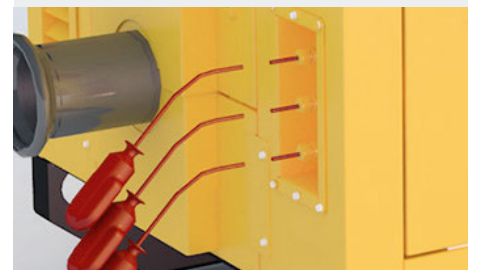
### 5. CONNECT DISCHARGE

Connect discharge hose, again checking 'O' rings are present and undamaged. Both Rigid and Wire Armoured can be used on the discharge.



### 6. CONNECT FLOATS

If using pump on floats, connect floats here. Pump will run on for 10mins after low float turns off to ensure battery remains charged.



### 7. CONNECT FUEL CUBE

If using a fuel cube, connect the two hoses and turn on lever inside the pump engine compartment.



### 8. CHECK TAP

Final check on tap is closed, battery isolator etc.



### 9. START PUMP

Start pump in **MANUAL**, or if using floats, **AUTO**. Instructions may be shown on the control panel.

